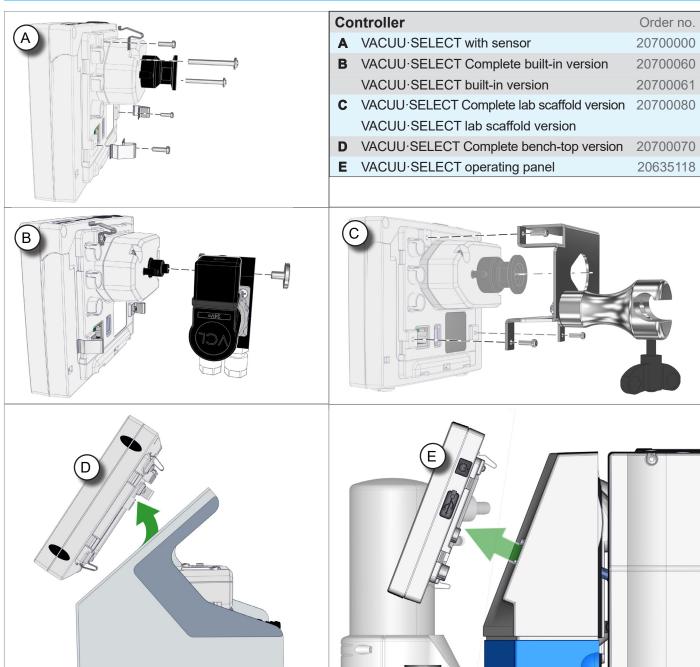


NOTE

These assembly instructions describe how to disassemble the components of a controller of the type VACUU-SELECT for correct disposal of the device and how to replace spare parts.

⇒ In addition, please refer to the safety information in the controller manual.

Spare parts suitable for the following controller types (examples)



Assembly instructions VACUU·SELECT



Disassembly / Disposal / Assembly of spare parts

Spare parts

Spare part	Order no.
VACUU·SELECT Housing front with display	20638499
VACUU·SELECT Rear housing	20638498

Description of safety symbols



Disconnect power plug.



Electric/electronic devices and batteries must not be disposed of in the domestic waste at the end of their service life.



Electrostatically sensitive components ESD.

Target group and personnel qualification

Qualified electrician	Person who, due to their technical training and knowledge of electrical and electronic equipment, can assess the work assigned to them and recognize any potential hazards.
Electrically trained person	Person who has been sufficiently trained by a qualified electrician with regard to the tasks assigned to them, the potential hazards of improper handling as well as the necessary protection equipment and protective measures that may be required.

Description of action symbols



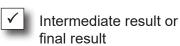
Steps



Position marker



Direction of movement





Direction of rotation

Preparation: materials and tools



-> Examples, not part of delivery

- 1 ESD tweezers
- 2 Grounding wristband
- 3 ESD Torx screwdriver with torque of TX10
- 4 Phillips screwdriver, size 2
- **5** Flat-head screwdriver, size 5.5
- 6 VACUU-SELECT controller
- 7 Protective gloves (optional)



Replacing spare parts

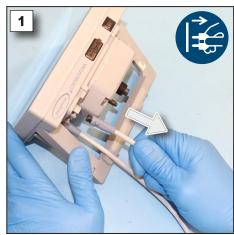
NOTE

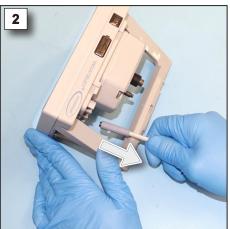
Ensure that work is performed correctly in order to prevent damage from occurring.

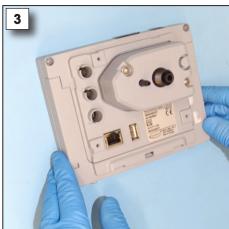


- ⇒ Have work on electrical and electronic equipment only performed by a qualified electrician or at least by a electrically trained person.
- ⇒ Ensure ESD safeguards when working with the circuit board.

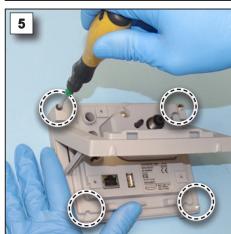
Disassemble VACUU-SELECT



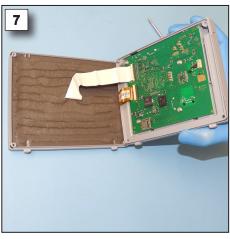






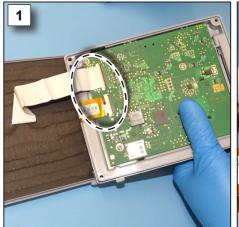


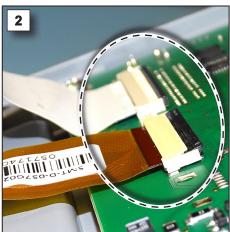


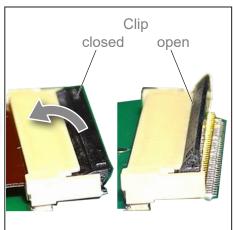


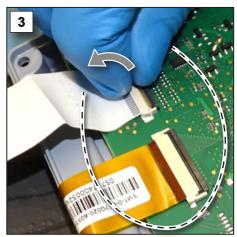


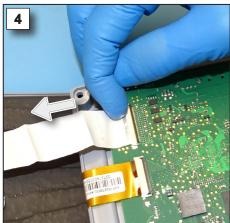
Disconnect flat ribbon cable

















NOTE

Electronic components must not be disposed of in domestic waste at the end of their service life. Incorrect disposal of electronic components can cause environmental pollution.

Used electronic devices contain harmful substances that can cause damage to the environment or human health. Disused electrical devices also contain valuable raw materials, which can be recovered for reuse if the device is disposed of correctly within the recycling process.

End users are legally obliged to take used electric and electronic devices to a licensed collection point.

- ⇒ Correctly dispose of all electronic scrap and electronic components at the end of their service life.
- ⇒ Observe the national regulations regarding disposal and environmental protection.



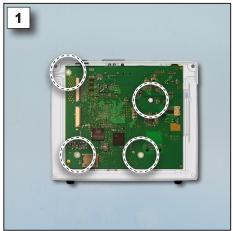
Replacement of housing front with display:

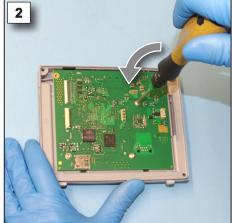
■ see section "Assemble housing front with display" on page 9 for next steps

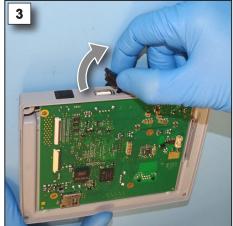
Replacement of rear housing:

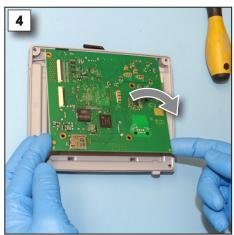
see section "Remove main circuit board" on page 6 for next steps

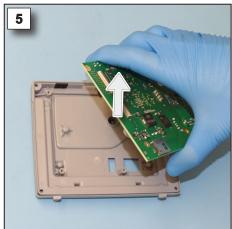
Remove main circuit board

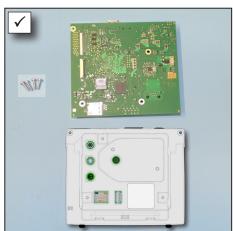




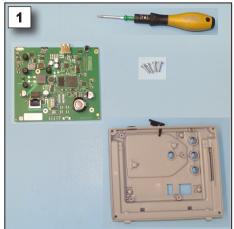


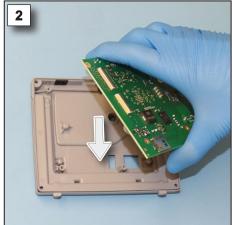


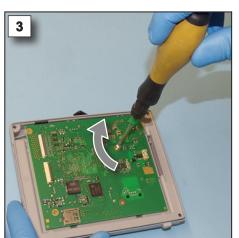


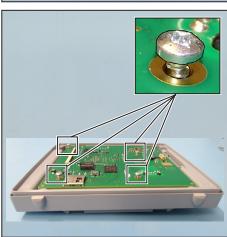


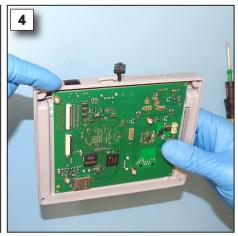
Install main circuit board into new rear housing







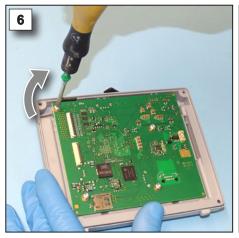






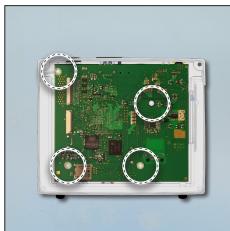
^{1 -&}gt; A click must be audible when pressing the button.

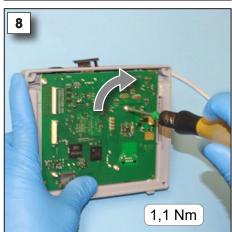


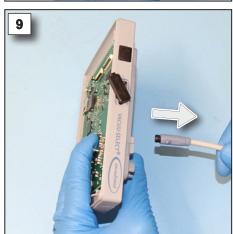








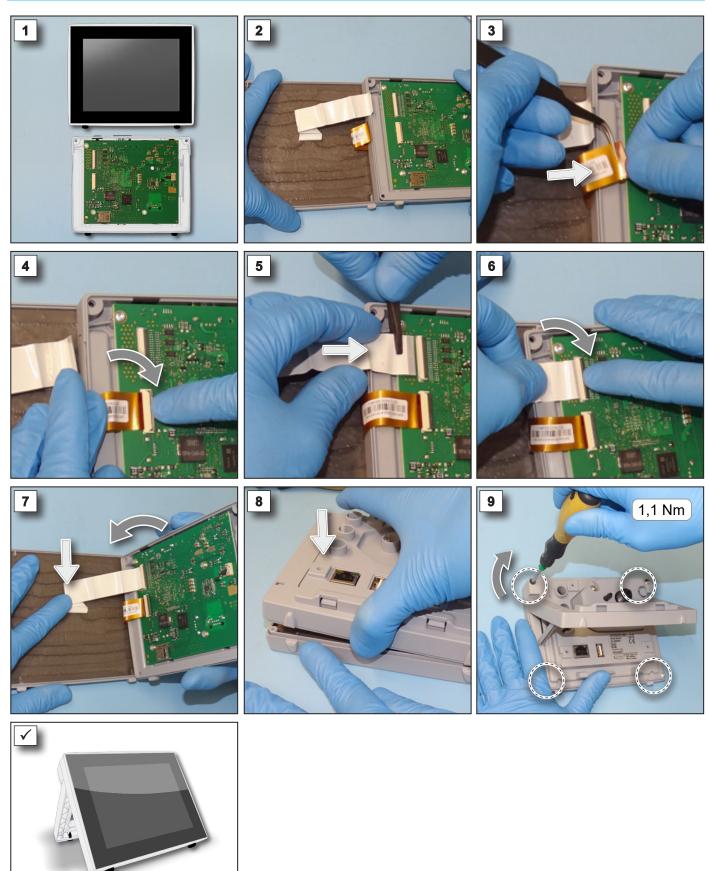








Assemble housing front with display





Disassemble VACUU·SELECT controller for disposal

NOTE

Electronic components must not be disposed of in domestic waste at the end of their service life. Incorrect disposal of electronic components can cause environmental pollution.

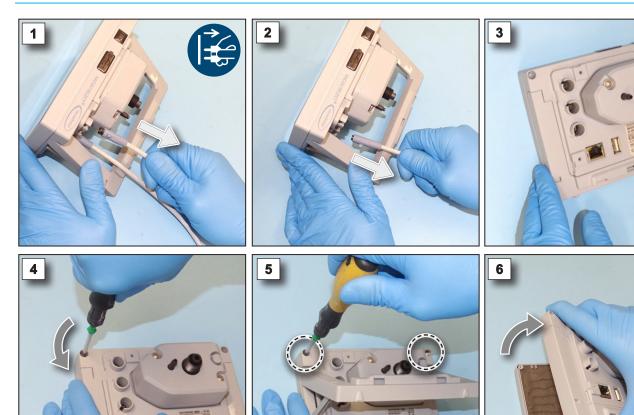
Used electronic devices contain harmful substances that can cause damage to the environment or human health. Disused electrical devices also contain valuable raw materials, which can be recovered for reuse if the device is disposed of correctly within the recycling process.

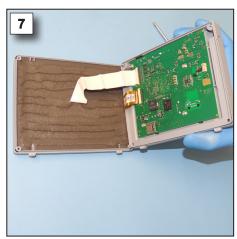
End users are legally obliged to take used electric and electronic devices to a licensed collection point.

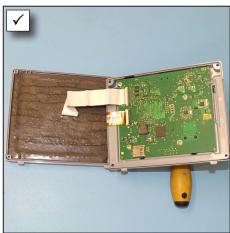
- ⇒ Correctly dispose of all electronic scrap and electronic components at the end of their service life.
- ⇒ Observe the national regulations regarding disposal and environmental protection.



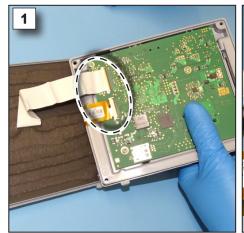
Disassemble VACUU-SELECT controller

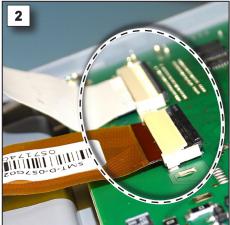


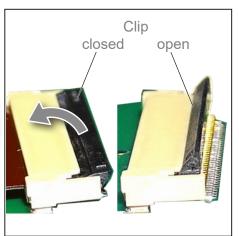


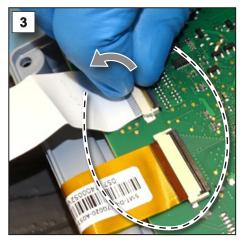


Disconnect flat ribbon cable

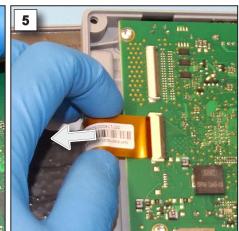








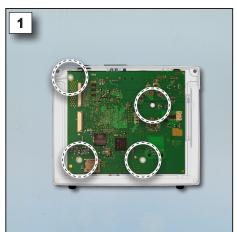


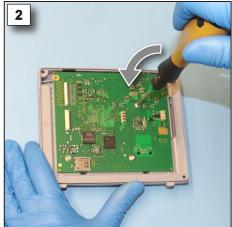


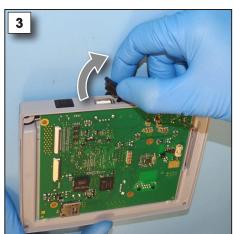


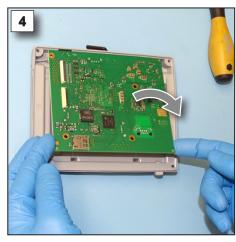


Remove main circuit board













^{2 -&}gt; no further disassembly of display possible.





Assembly instructions VACUU-SELECT



Disassembly / Disposal / Assembly of spare parts

Originalbetriebsanleitung Für künftige Verwendung aufbewahren!

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